



**COROLLA 1100**  
**COROLLA 1200**

*Repair Manual*

**BODY GROUP**

TOYOTA MOTOR SALES CO., LTD.



COROLLA REPAIR MANUAL  
BODY GROUP

**TOYOTA MOTOR SALES CO., LTD.**  
**EXPORT-TECHNICAL DIVISION**

## F O R E W O R D

*This repair manual contains the essential removal, installation, adjustment and maintenance procedures for servicing the body components of Toyota Corolla 1100 series.*

*To maintain the utmost performance designed in Toyota Corolla 1100 for a long period of time, appropriate service and a high level of maintenance techniques are required.*

*Then this manual should be carefully and thoroughly read and should be kept available at all times for reference of any serviceman.*

*The servicing procedures of the newly installed or modified components on the new Toyota Corolla 1100 are grouped as supplement at the end of this manual. The new Toyota Corolla 1100 series has begun with the following frame No. and date;*

KE10 .....	No. 260001	
KE16 .....	No. 156001	From 1968 April Production
KE15 .....	No. 100001	

*The supplementary pages bear letter "S" in the page number and have their own numbering sequence.*

*Toyota Corolla is minor-changed as following ;*

Engine	1100 CC	1200 CC	
Vehicle models			
	KE10 Series	KE11 Series	From 1969 September
	KE15 Series	KE17 Series	Production
	KE16V Series	KE18V Series	

*However, repair procedure of body group remains almost same.*

*We reserve the right to make changes without notice.*

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# SECTION INDEX

NAME	SECTION
<b>BODY</b>	<b>1</b>
<b>INSTRUMENTS</b>	<b>2</b>
<b>BODY ELECTRICAL</b>	<b>3</b>
<b>ACCESSORY &amp; AVAILABLE EQUIPMENTS</b>	<b>4</b>